

STUDENT HOUSING AND MEAL PLAN  
LICENSE AGREEMENT  
ACADEMIC YEAR 2024-2025

This Student Housing and Meal Plan License Agreement (this Agreement) is entered into by and between the University of Nevada, Reno (UNR) and the Resident (Resident). The purpose of this Agreement is to provide the Resident with the opportunity to live in the University's student housing facilities and receive meal plans during the academic year 2024-2025. The Resident understands that this Agreement is a license to occupy the space assigned to the Resident by the University, and any interpretation of this Agreement must account for the educational mission and purposes of the University.

Please read all sections of this Agreement carefully prior to signing and submitting this Agreement, including the attached Nevada Global Addendum\* which are part of this Agreement for all purposes, incorporated as if fully set forth herein [\*Note: the Nevada Global Addendum applies only if Resident is a participant in the Nevada Global program for international students and scholars].

The space assigned to the Resident by the University, and any interpretation of this Agreement must account for the educational mission and purposes of the University.

UNR

assignment.



**Terms and Conditions**

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**IV. Meal Plan Information:**

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not previously lived on-campus, then Resident must obtain and pay for a Lifestyle Meal Plan during the entire License Term regardless of housing assignment. All other Residents are encouraged to purchase a meal plan. If Resident has a meal plan, University will combine meal plan and housing charges, both of which are subject to the requirements of Section I above.
- b.

incurred in returning the Unit to a condition of good order and repair.

e.

[Residential Life, Housing, and Food Services.](#) Contacting Residential Life by phone or email does not serve in place of completing such Petition to Break; nor does contacting another University office.

- b. Resident acknowledges to avoid fees for cancelling this Agreement, Resident must submit a Petition to Break within twenty-four (24) hours of completing the application process. Except as otherwise provided in Section VIII above, requesting to cancel this Agreement beyond this timeframe is subject to applicable cancellation fees specified in this section.
- c. Resident is responsible for all charges due under this Agreement for the entire License Term unless and until a Petition to Break has been approved in writing by the University.
- d. Cancellation by Resident Prior to the Move-in Date:
  - A Petition to Break received after the timeframe established in Section IX(b) above, but prior to the Move-in Date is subject to the following:
    1. If



<b>Class</b>		
<b>Start of 3<sup>rd</sup> Week of Class-6<sup>th</sup> Week of Class</b>	Retained by University	University Retains 50% of Semester Housing Charge
<b>Start of 7</b>		

or otherwise.

If Resident fails to vacate the Unit, the University may pursue any available remedy, including pursuing an action for unlawful detainer or other similar suit. The University may reassign the Unit or any part thereof on such terms and conditions as the University may determine.

- c. Notwithstanding the provisions in this Section or any other provisions of the Agreement, the University specifically reserves the right to prevent an individual from moving-in to housing, and/or to immediately remove any individual from Housing prior to the resolution of a charge against the Resident for a violation of the Student Code or the Community Rules, if the University, in its sole discretion, determines it is necessary to ensure the safety and well-being of members of the Housing and/or the University community, protect University property, prevent the resident from posing an ongoing threat or disruption of, or interference with, the normal operations of the residential halls and dining commons; or to protect any resident from discrimination, including sexual harassment, or retaliation for the report of discrimination, including sexual harassment. Additionally, the University reserves the right to re-assign any Resident to alternate Housing if the University determines re-assignment necessary or prudent. The University may relocate any Resident without cause or prior notice for health or safety reasons, or to protect University property, restore operations, or to meet the needs of the University community or any of its individual members.

- d. No termination of this Agreement in accordance with the provisions of this Section shall relieve the Resident of termination of this Agreement.

- e. University on behalf of, or because of, Resident through the License Term. If the effective date of termination occurs in the Fall semester, University reserves the right to hold Resident accountable for paying all housing charges payable through the end of the Fall semester, as opposed to the full License Term. If applicable, Cancellation Fee chart in Section IX.

Legal action to collect unpaid obligations

**XIV. Right of Entry:**

- a. University shall have the right to enter the premises occupied by Resident for the purposes of emergency, health, safety, fire and life safety, occupancy management, facility maintenance, management of applicable rules and regulations, or for any other lawful purpose. University shall exercise these rights reasonably with respect for  
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**XV. Notices:**

- a. Where written notice to Resident is required under the terms of this Agreement, Resident agrees that while Resident is enrolled at the University, University will communicate with Resident **WKURXJK 5HVLGHQW¶V RIIL** University email account for all aspects of this Agreement, including but not limited to, Housing and Meal Plan charges, notices of other charges, refunds, applicable housing information, certain student conduct communication, or termination of this Agreement.
- b. **5HVLGHQW DJUHHV WR FKHFN 5HVLGHQW¶V 8QLYHUVLW\ HPDLO DFFRXQ 5HVLGHQW¶V RIILFLDO 8QLYHUVLW\ HPDLO DFFRXQW GRHV QRW UHOLHV**
- c. University acknowledges any notice required or permitted to be given under the Agreement to Resident after Resident ceases to be enrolled at the University must be in writing and may be served by depositing the same with the United States Postal Service, addressed to Resident at the Unit and to the last known address on file with the University, postage-prepaid and in registered or certified form; by hand delivery to the Unit and to the last known address on file with the University; or by deposit with Federal Express or other reputable courier for overnight delivery.
  - x Notice given as required herein will be effective on the date actually received at the address to which such notice was sent, or if delivery is refused or not accepted, such notice shall be effective on the date of such refusal or failure to accept delivery.
- d. **)RU SXUSRVHV RI QRWLFH WR 8QLYHUVLW\ UHODWLQJ WR WKLW \$JUHHPE**

